# SOHODESK SD05

#### ASSEMBLY INSTRUCTIONS - PLEASE KEEP FOR FUTURE REFERENCE





### Dimensions

Length - 130cm (overall)

- 120cm (desktop)

Depth - 60cm

Height - 77cm

Weight - 20 kg

Maximum Weight Tolerance 50kg

IMPORTANT - PLEASE READ THE INSTRUCTIONS FULLY BEFORE STARTING ASSEMBLY

### SAFETY AND CARE ADVICE

#### Important - Please read these instructions fully before starting assembly

- Check you have all the components and tools listed on pages 2 and 3.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.

- Do not stand or put weight on the product during assembly, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.



- We do not recommend the use of power drill/drivers for inserting screws, as this could damage the unit. Only use the allen key provided, or a hand screwdriver.
- Dispose of all packaging carefully and responsibly.

#### Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- Do not stand on the unit.
- Do not use this unit as a step ladder.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

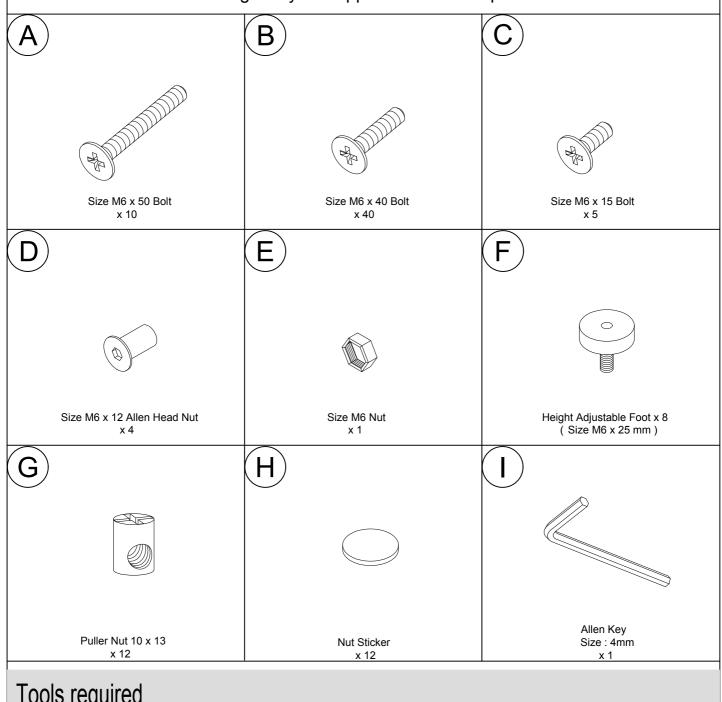
#### **Handy Hints**

- Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts.
- Regularly check and ensure that all bolts and fittings are tightened properly.

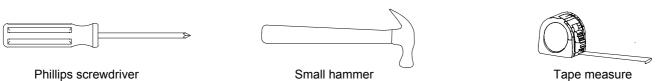
# **COMPONENTS - FIXINGS**

### PLEASE CHECK YOU HAVE ALL THE PARTS LISTED BELOW

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

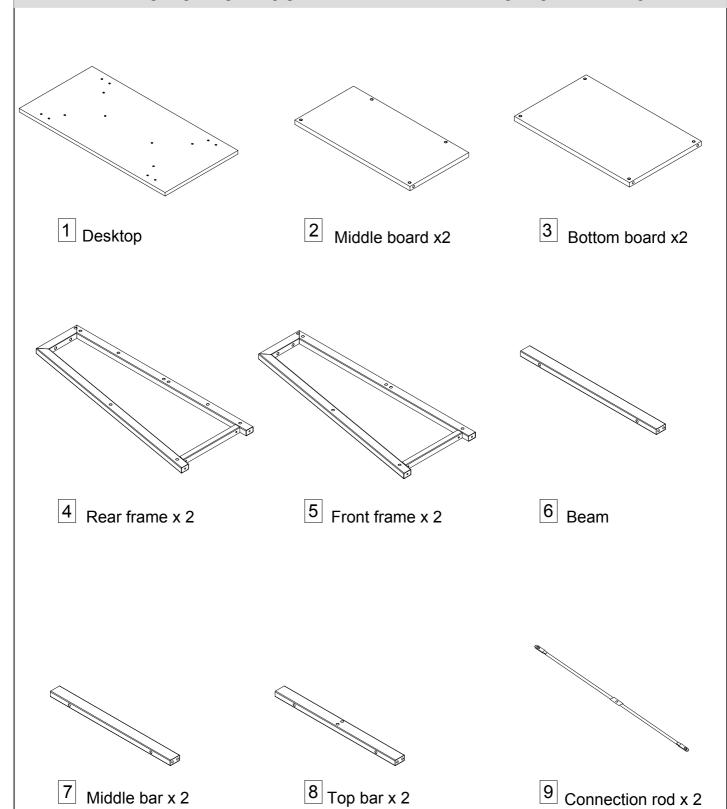


# Tools required



# **COMPONENTS - PARTS**

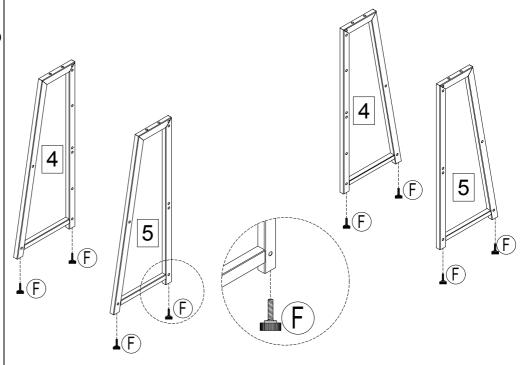
### PLEASE CHECK YOU HAVE ALL THE PARTS LISTED BELOW



## Step 1

# **ASSEMBLY INSTRUCTIONS**

Carefully screw in adjustable feet (F) into the rear and front frames (4) and (5).

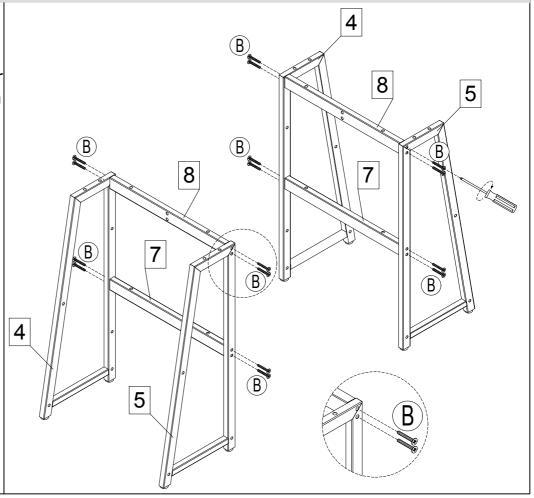


## Step 2

Align the leg frame holes 4 and 5 with the top and middle bar 7 and 8 as shown in the assembly instruction image.

Once aligned, use the M6 x 40mm bolts (B) to fix the leg frames and bars together.

Please make sure all bolts are tight and no gapping is visible between the leg frames and bars.



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## Step 3

Add puller nut **(G)** into panels **(2)** and **(3)** with careful use of hammer.

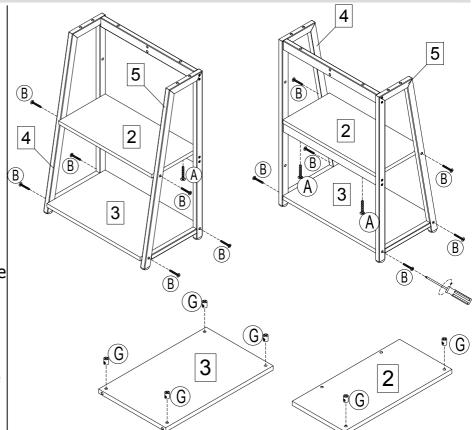
Align middle 2 and bottom 3 board panels with frame holes.

Fix board panels 2 and 3 using bolts B, fixing through the outside of frames 4 and 5.

Fix bolts (A) through underside of middle bar 7 to secure shelf 2.

Please make sure all bolts are tight and no gapping is visible

# **ASSEMBLY INSTRUCTIONS**



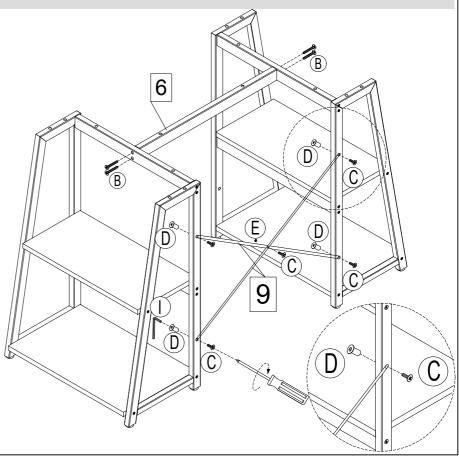
# Step 4

Fix beam 6 between the left & right constructed frames.

Make sure the beam 6 holes align with the top bar 8 holes.

Use bolts (B) to fix all components together. Make sure all bolts are tight and no gapping is visible.

Add connection rods 9 together using nut © .Fix to frame using fitting © and D .



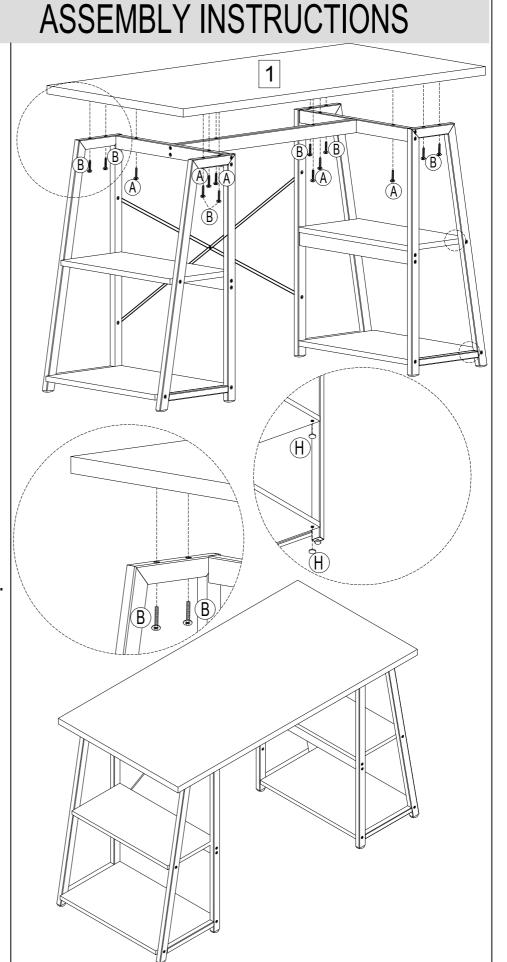
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## Step 5

Carefully turn the desktop upside down and place onto a soft surface. Once the desktop is upside down carefully repeat the process with the constructed frames as shown in the assembly instruction image.

Align the constructed frames with the predrilled and inserted holes in the desktop 1. Once all holes are aligned use the M6 x 50mm bolts (A) M6 x 40mm bolts (B) to fix the frames and wooden desktop together.

Please make sure all bolts are tight and no gapping is visible between the leg frames and desktop.



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